

Manual Autoclave Procedure

Turn All Services On (all are on the back wall)

- Air Supply
- Water Supply
- Power Supply

Autoclave

1. Turn the "Power" Switch to the "On" position
2. Turn the "Fan" switch to the "On" position
3. Connect vacuum bag to the vacuum supply
4. Close and lock the door TIGHT
5. Apply vacuum to your part
6. Locate Control Panel (Fig. 1)
7. Push the up arrow key until a temperature reads in the Temperature Window (Fig. 2)
8. Hold the up arrow key until the temperature increases then use the up and down arrow keys to set desired temperature
9. Hold the down arrow key until the pressure decreases then use the up and down arrow keys to set desired pressure
10. When the autoclave reaches the target pressure, turn off the vacuum
11. Once part is done, release the pressure either by reducing the pressure to zero, or turning the release value on top of the autoclave next to the pressure gage
12. The machine will ramp up to these settings and will not change until you turn the machine off. If you wish to run a program, see Program Autoclave Procedure
13. Turn off "Fan" and "Power"

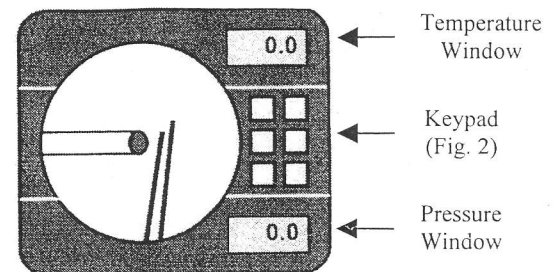


Figure 1

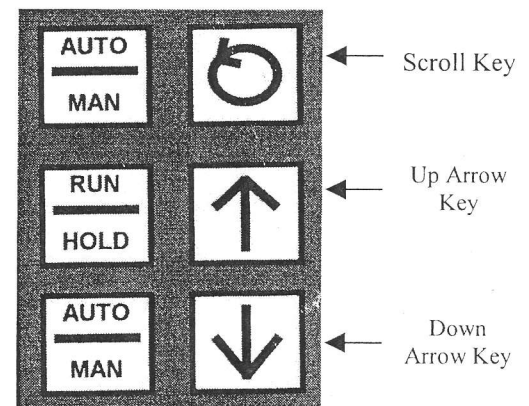


Figure 2

Turn All Services Off

- Air Supply
- Water Supply
- Power Supply