

Milacron Semi-Auto Operation

Wednesday, February 9, 2022 2:05 PM

hydraulics on/off

Zone temps

heaters on/off

Manual

Semi-automatic

Milacron Injection Molder

For semi-automatic operation (to operate with current molding settings)

- (1) Open hopper feed slide
- (2) All zones have reached set temperatures
- (3) *Inj Retract*
- (4) *Extruder Run*
- (5) *Sled Forward* all the way
- (6) *Clamp Open* all the way
- (7) *Ejector Retract*
- (8) Open door
- (9) Select *Semi-Automatic*
- (10) Close door – cycle will activate

clamp open *clamp close* *ejector retract* *ejector forward* *sled forward* *sled reverse* *inj forward* *inj retract* *extruder run* *cancel alarm*

When in manual operation

Injection Molding Process Link